

**Betriebsanleitung / Operating manual  
Heizung für Gase Typ / Heater for gases type DHG11 ...**


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Übersetzung, Original Deutsch; Translation, original German

The operating manual consists of

- Description
- Description for pressure equipment together with EC declaration of conformity if applicable
- Specification (Data sheet)
- Dimension sheet
- Electrical diagram
- EC declaration of conformity

**Description**Design and application

The heater is manufactured in explosion proof design for operation in category  II 2 G.

The technical data and type of protection and temperature class are included in the specification, in part on the nameplate, connection diagram and dimensional diagram.

The heater is equipped with a connection box which is sufficiently dimensioned for the electrical connection. This connection box serves also for connecting the incorporated temperature sensors or handling of capillary probes with switching contact.

The heater serves for heating gas within category 2 G.

The heater must be suitable for the specified application and may only be used in a manner appropriate to its purpose.

**It is only permitted to operate the heater in conjunction with a safety system acknowledged to be reliable in its function.**

The safety system must consist of at least one temperature limiting system, which all have been successfully acknowledged to be reliable.

Capillary temperature probes with a switching contact installed by the manufacturer or temperature sensors, together with the delivered thermal cut-out type eB\*6\*\*\* have been inspected and approved according to directive 94/9 EC. All monitoring devices must be fitted with other protective devices, e.g. fuses and relays, contactors, RCD's to form a complete safety system. Should one or more of the safety devices be activated, the heater must, without exception, be immediately physically disconnected from the electrical mains supply.

The heater can also be fitted with other temperature limiters, regulators or temperature sensors. If these devices are also to be used for monitoring purposes, they should be integrated into the safety system.

Conditions for safe operation of the heater

- It should be ensured that the heat emission is evenly distributed and not obstructed during operation. The heating element must be directly covered with medium.
- If the heater operates with flow, a laminar flow is necessary and all heated surfaces and temperature sensors must have equal heat dissipation.
- The heater may only be operated in the specified mounting position and under the specified ambient temperature conditions.
- The surface temperature of the system to be heated must not exceed the maximum temperature of the given temperature class.
- The individual thermal test to determine the temperature class is to be carried out by the manufacturer.
- The temperature sensors, which are necessary for explosion protection, must be positioned so, that phase failure in three-phase systems will be accounted for.
- The technical safety restrictions for heating up of closed systems are to be especially observed.
- Only the manufacturer is permitted to carry out repairs on the flame-proof gaps or openings.

## **Betriebsanleitung / Operating manual Heizung für Gase Typ / Heater for gases type     DHG11 ...**

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### Fitting and installation

If the heater is not to be immediately fitted and operated, the storage instructions included with every heater delivery must be observed. The heater must be protected from damp entering the device in particular.

Material appropriate to the category is to be used when fitting and operating the device.

Applicable regulations, e.g. DIN IEC 60364 must be observed when fitting, installing and operating the device. Following standards IEC/EN 60079-14, IEC/EN 60079-17 and in Europe the EC directive 1999/92/EC must apply. Furthermore, local regulations, such as the explosion protection regulations of the Chemical Industry Employer's Liability Insurance Association and the Ordinance on Industrial Safety and Health for Germany, have to be observed.

The erection of the heater is to be done in accordance to the dimensional drawing and protected against solar radiation. Especially the mounting position has to be considered. Flanges, respectively in- and outlet nozzles must be mounted with suitable bolts, nuts and sealings without any kind of stress, under observing the flow direction in the piping system on site.

The electrical installation must be done on terminal box by using fix connected wiring, which meets harmonised standards, with a cross-section appropriate to the power rating on the matching terminals and concerning a 12 mm air distance in between. The heater must be protected with an appropriate back-up fuse.

For each cable leading in there is an earth conductor, which must be connected.

Cable entries respectively open holes, which are not used, must be safely shut in accordance to IEC/EN 60079.

A potential equalisation terminal of type of protection Ex e is available on the exterior of each casing, to which the heater must be connected with the external potential equalisation source.

### Adjustments

The operating points of the temperature limiting system are fixed in place and are protected against tampering of any kind.

The setpoint for the temperature limiting system relevant for the temperature class is specified on the device. Manufacturer's setting, adjusted during the thermal test, must not be changed.

In the event of a malfunction, e.g. if the temperature class is reached, the temperature limiting system shuts off. The temperature limiting system can be reset using the "Reset" button. The heater must cool off by at least 20 K before this is done and the reason for the shut-down must be determined and remedied. The reset function can be done by a short push of the Reset button inside the heater connection box or at the separately delivered Thermal cut-out.

The operating value of the temperature regulator can be selected depending on the scale. It should, however, be at least 10 K below the operating point of the temperature limiting system. It is perfectly normal for the regulator to shut down for a brief moment if the heater is being heated up. The temperature regulator can be adjusted inside the heater connection box or at the separately delivered Thermal cut-out

### Maintenance, malfunctions

The heater must be maintained in accordance with IEC/EN 60079-17.

The efficiency of the protecting system must be examined when commissioning the device and thereafter as part of regular equipment inspections, but no less frequently than every three years.

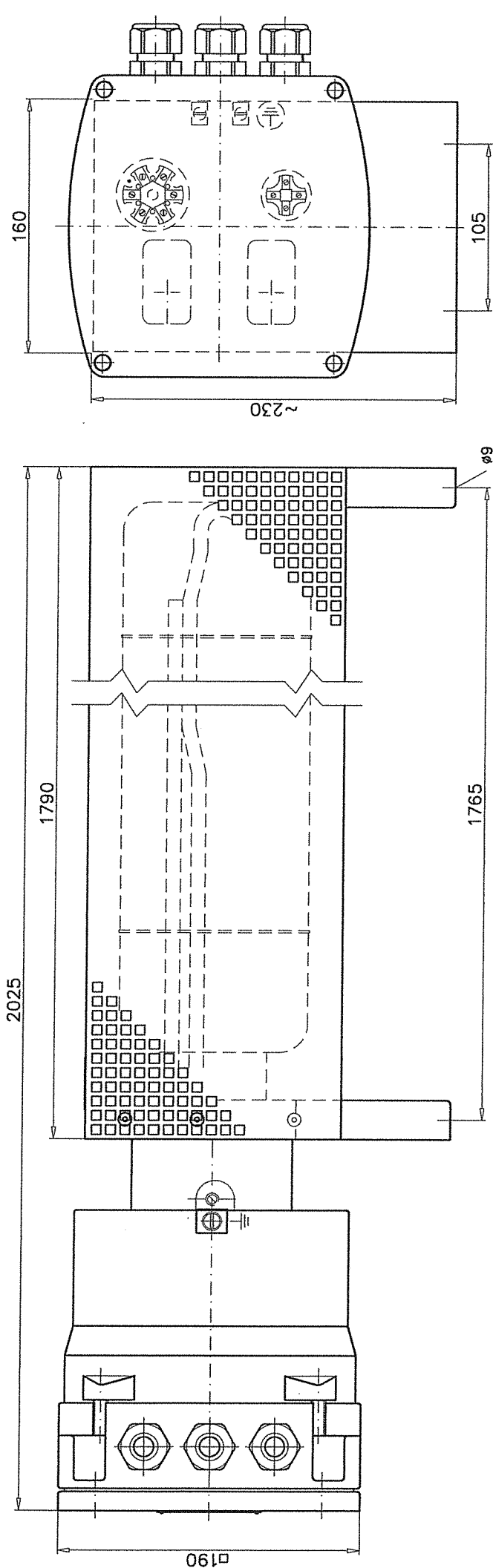
Externally visible damage or corrosion of components of the flame proof enclosure or of connector components must be repaired immediately using genuine spare parts by the manufacturer, ELMESS-Thermosystemtechnik GmbH & Co. KG, Nordallee 1, D-29525 Uelzen, Germany, or by specialists authorised to act on behalf of the manufacturer.

Kunde	MB-Anlagenbau GmbH	Datum	28.04.2014	Rev00
Fabrik Nr.	822387/001...003	Anzahl	3	
Auftrag Nr. / Position	822387-0010	Kunden Angaben		
Artikel Nr.	50017098			
Bezeichnung	Ex-Raumheizgerät	Typ	DHG11B3/R1-3-T3	

<b>1 Schutzart IEC/EN 60529</b>	IP 66
<b>2 Ex-Kennzeichnung Zündschutzart IEC/EN 60079</b>	(Ex) II 2 G Ex de IIC T3
<b>IEC/EN 61241-0</b>	-----
EG-Baumusterprüfbescheinigung, IECEx Zertifikat	PTB 08 ATEX 1040 X
EG Konformitätserklärung	ELM 08-035
<b>3 Elektrische Daten und Anschluss</b>	
Bemessungsleistung	3,0 kW
Bemessungsspannung	400 V 3/PE 50/60 Hz
Bemessungsstrom / Vorsicherung	4,3 A 10 A
spezifische Oberflächenbelastung	0,28 W/cm <sup>2</sup>
Steuerstromkreis	max. 10 A; 230 V 1/N/PE 50/60 Hz
Anschlussschaltplan	16-1478-40
Anschlussquerschnitt Laststromkreis	6/4 mm <sup>2</sup>
Anschlussquerschnitt Steuerstromkreis	max. 6/4 mm <sup>2</sup>
Kabeleinführung Laststromkreis / Material	1 x M25x1,5; für Kabel-ø 7...17 mm / PA
Kabeleinführung Steuerstromkreis / Material	2 x M25x1,5; für Kabel-ø 7...17 mm / PA
<b>4 Schutzsystem</b>	
Temperatur Begrenzer B1	TB = T3 - wirksam auf Heizelementoberfläche
<b>weitere Überwachungsgeräte bzw. Sensoren</b>	
Temperatur Wächter, Regler B2	TR = 0...190 °C - wirksam auf Heizelementoberfläche - Skala 0...10
Temperatur Wächter, Regler	-----
Isolationsfehlerüberwachung	erforderlich
<b>5 Abmessungen</b>	
Massblatt / Zeichnung	K-822387
Länge x Breite x Höhe	2025 x 160 x 230 mm
Länge Berührungsschutzkorb	1790 mm
Länge Heizbündel	1725 mm
Temperaturabfall Länge Lt	-----
Heizbündel Durchmesser	120 mm
Scheibenabstand	170 / 180 mm
Querschnitt Berührungsschutzkorb	160 x 160 mm
Befestigung L x H	1765 x 105 mm
<b>6 Werkstoffe / Oberfläche</b>	
Heizbündel	CrNi 1.4541 metallisch blank
Rippenscheiben	CrNi 1.4301 metallisch blank
Berührungsschutzkorb, Konsolen	Stahlblech lackiert
Anschlussgehäuse	EN-GJL-250 (GG25) lackiert
<b>7 Betriebs- und Auslegungsdaten</b>	
Medium	Raumluft
Max. Oberflächentemperatur	200 °C
Umgebungstemperatur	-20 °C ... +40 °C
Aufstellung, Einbaulage	entspr. Zeichnung - Nr. : K-822387 Kabeleinführungen rechts; H 90, V 90
<b>8 Auslegung / Code</b>	
Maximal zulässiger Betriebsüberdruck (PS)	-----
Zulässige Temperatur min. / max. (TS)	-----
Fluidgruppe / Diagramm	-----
Kategorie / Modul	-----
Abnahme / Zeugnis / Protokoll	----- / ----- / -----
<b>9 Dokumentation</b>	deutsch / englisch
Betriebsanleitung	DHG11 ...
<b>10 Bemerkungen</b>	
<b>11 Interne Angaben</b>	
RHK: Anzahl Form; Schaltung; Typ	6 DH; R2Y; NR 700V 15G / 2000W / 230V
Lot / Schweißzusatz / RHK-ø	Fontargen AF 314 D / 1.5424 - 1.4576 / 8,5
Projektleiter / Sachbearbeiter	Klaus Konradt / Go.


Client	MB-Anlagenbau GmbH	Date	28.04.2014	Rev00
Fabric No.	822387/001...003	Piece	3	
Order No. / Position	822387-0010	Client details		
Article No.	50017098			
Name	Ex Space Heater	Type	DHG11B3/R1-3-T3	

<b>1 Degree of Protection IEC/EN 60529</b>	IP 66
<b>2 Ex Marking and Type of Protection IEC/EN 60079 IEC/EN 61241-0</b>	(Ex) II 2 G Ex de IIC T3
EC Type Examination Certificate, IECEx Certificate	PTB 08 ATEX 1040 X
EC Declaration of Conformity	ELM 08-035
<b>3 Electrical data and connection</b>	
Rated power	3,0 kW
Rated voltage	400 V 3/PE 50/60 Hz
Rated current / back up fuse	4,3 A 10 A
Specific surface load	0,28 W/cm <sup>2</sup>
Control circuit	max. 10 A; 230 V 1/N/PE 50/60 Hz
Connection diagramm	16-1478-40
Connection cross section power circuit	6/4 mm <sup>2</sup>
Connection cross section control circuit	max. 6/4 mm <sup>2</sup>
Cable entry power circuit / material	1 piece M25x1,5 for cable diameter 7...17 mm / PA
Cable entry control circuit / material	2 piece M25x1,5 for cable diameter 7...17 mm / PA
<b>4 Protection system</b>	
Temperature limiter B1	TB = T3 - effective on surface heating elements
<b>additional monitoring devices or sensors</b>	
Temperature monitor, regulators B2	TR = 0...190 °C - effective on surface heating elements - scale 0...10
Temperature monitor, regulators	-----
Earth leakage protection device	necessary
<b>5 Dimensions</b>	
Dimension sheet / drawing	K-822387
Length x Width x Hight	2025 x 160 x 230 mm
Length protective cage	1790 mm
Length heating bundle	1725 mm
Temperature reduction length Lt	-----
Heating sheath diameter	120 mm
Distance of fins	170 / 180 mm
Dimensions protection cage	160 x 160 mm
Fixing points Length x Hight	1765 x 105 mm
<b>6 Material &amp; Surface</b>	
Heating elements	AISI 321 - (CrNi 1.4541) metallic bright
Finned heater	AISI 304 - (CrNi 1.4301) metallic bright
Protection cage / Mounting feet	C-Steel - (S235JR) varnished
Connection casing	Cast iron - (EN-GJL-250) varnished
<b>7 Operation and design data</b>	
Medium	Space air
Max. surface temperature	200 °C
Ambient temperature	-20 °C ... +40 °C
Mounting position	according drawing - no. : K-822387 cable glands at right side; H 90, V 90
<b>8 Calculation / code</b>	
Maximal operating pressure	-----
Allowable temperature min. / max.	-----
Fluid group / diagramm	-----
Categorie / modul	-----
Inspection / certificate / report	----- / ----- / -----
<b>9 Documentation</b>	german / english
Operation manual	DHG11 ...
<b>10 Remarks</b>	
<b>11 Internal remarks</b>	
Heating elements: pieces; shape; wiring; type	6 DH; R2Y; NR 700V 15G / 2000W / 230V
Solder / welding filler / heating element diameter	Fontargen AF 314 D / 1.5424 - 1.4576 / 8,5
In charge / Project team	Klaus Konradt / Go.



—waagerechte Bodenmontage  
 Kabeleinführungen rechts  
 —horizontal floor mounting  
 cable glands at right side

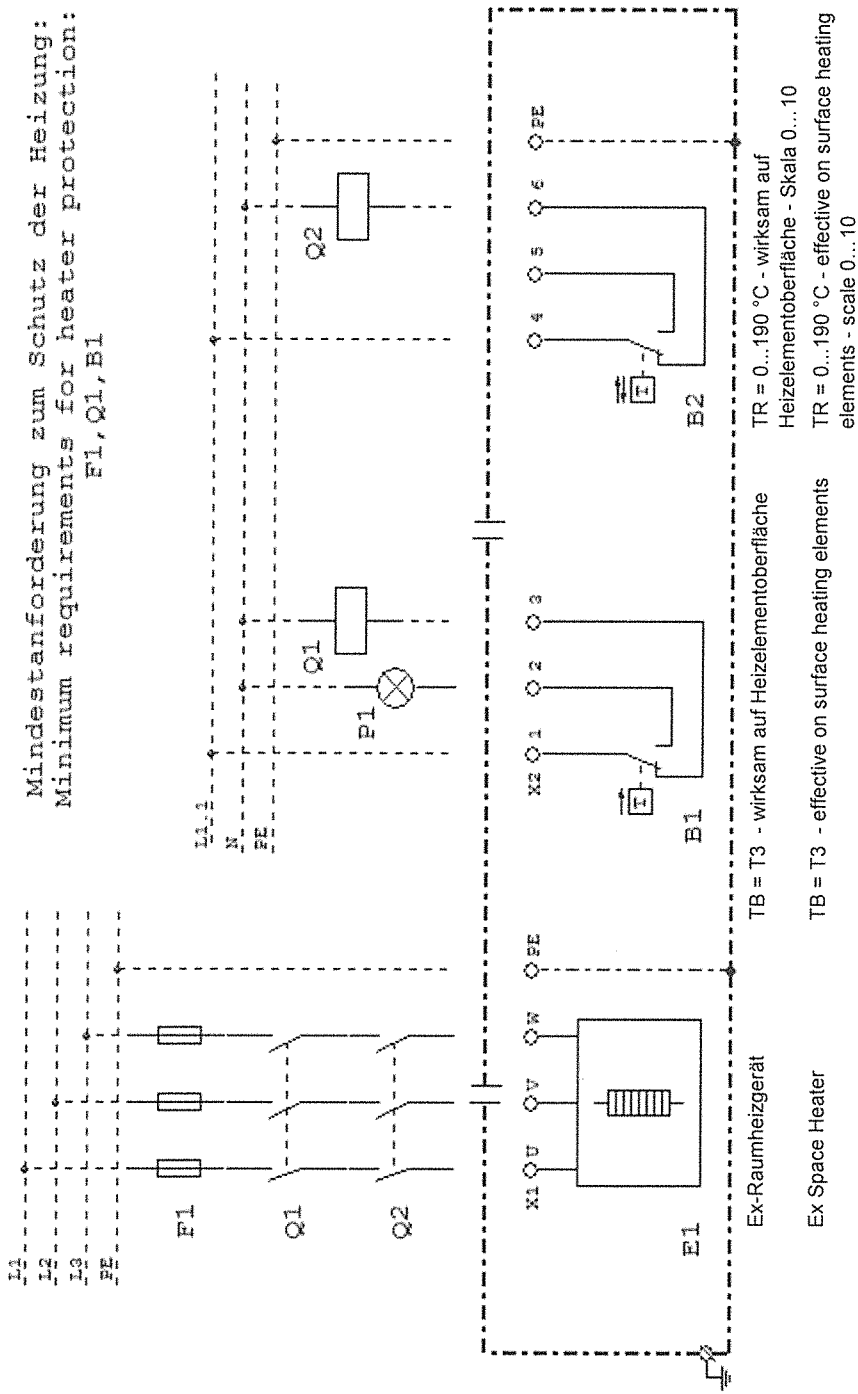
12. MRZ. 2014 Go.

Maße ohne Toleranzangabe nach DIN ISO 2768-mK für Einzelteile oder DIN 28005 für Behälter		Maßstab 1:2,5 (A3)	Zeichn.-Nr. K-822387	REV 00
Ex-Raumheizgerät/Ex Space Heater		 THERMO SYSTEM TECHNIK Nordallee 1 D - 28525 Uelsen	K-822387	00
DHG11B3/R1-3-T3				
2014	Tog	Name		
Gezeich.	10.03.	Bunge		
Geprüft	10.03.			
Ex-Schutz	...			
Schweißtechn.	...			
Artikelnr.: 50017096	Ausgabe: 10.03.2014 SB		Alle Rechte gem. DIN ISO 16016 vorbehalten	
EGB: PTB 08 ATEX 1040 X		Prüfzahn: ...		

# Elektrische Schaltung Heizung Electrical diagram heater

Typ / Type DHG11B3/R1-3-T3  
 Bemessungsleistung / Rated power 3,0 kW  
 Bemessungsspannung / Rated voltage 400 V 3/PE 50/60 Hz  
 Bemessungsstrom / Rated current; 4,3 A  
 Vorsicherung / Back up fuse 10 A

Auftrag Nr. / Order No. 822387-0010  
 Kunde / Customer MB-Anlagenbau GmbH  
 Schaltplan-Nr. / Diagram No. 16-1478-40



Erklärung von / *Declaration of*ELMESS-Thermosystemtechnik GmbH & Co. KG  
Nordallee 1  
29525 Uelzen, Deutschland, *Germany*

www.elmess.de

Hiermit wird - in Übereinstimmung mit Anhang VI der Richtlinie 94/9/EG sowie mit der Richtlinie 2006/95/EG - erklärt, dass das elektrische Betriebsmittel / *We herewith declare that - in agreement with annex VI of directive 94/9/EC as well as with directive 2006/95/EC - the electrical apparatus*

Heizung für Gas / Luft / *Heater for gas / air*Typ / type **DHG.....-T.**(Erzeugnis, Typ, Beschreibung / *Good, type, description*)

in Übereinstimmung mit den Anforderungen gemäß Europäischer Normen entwickelt, hergestellt und geprüft worden ist / *has been designed, manufactured and tested in agreement according to European Standards.*

Diese Erklärung gründet sich auf Übereinstimmung mit / *This Declaration is based on agreement with*

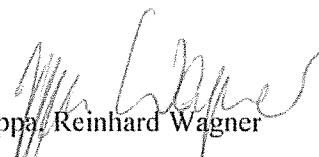
EN 60079-0:2006, EN 60079-1:2007, EN 60079-7:2007, EN61241-0:2006, EN61241-1:2004,  
EN 60519-2:2007, EN 60529:2000  
von / *of* CENELEC(Europäische Normen oder Harmonisierungs-Dokumente von CENELEC / *European Standards or Harmonization Documents of CENELEC*)

Diese Erklärung gründet sich auf Übereinstimmung mit / *This Declaration is based on agreement with*

EG-Baumusterprüfbescheinigung Nr. / *EC-Type-Examination Certificate N° PTB 08 ATEX 1040 X*  
(Europäische benannte Prüfstelle Nr. / *European notified body No.: 0102*)

An das obengenannte Gerät wurde das Kennzeichen CE 0044 angebracht. / *The a.m. apparatus has been labelled with the mark CE 0044.*

ELMESS-Thermosystemtechnik GmbH &amp; Co.KG

  
ppa/ Reinhard Wagner  
D-29525 Uelzen, 22.05.2012  
i.V. Lutz Mühe